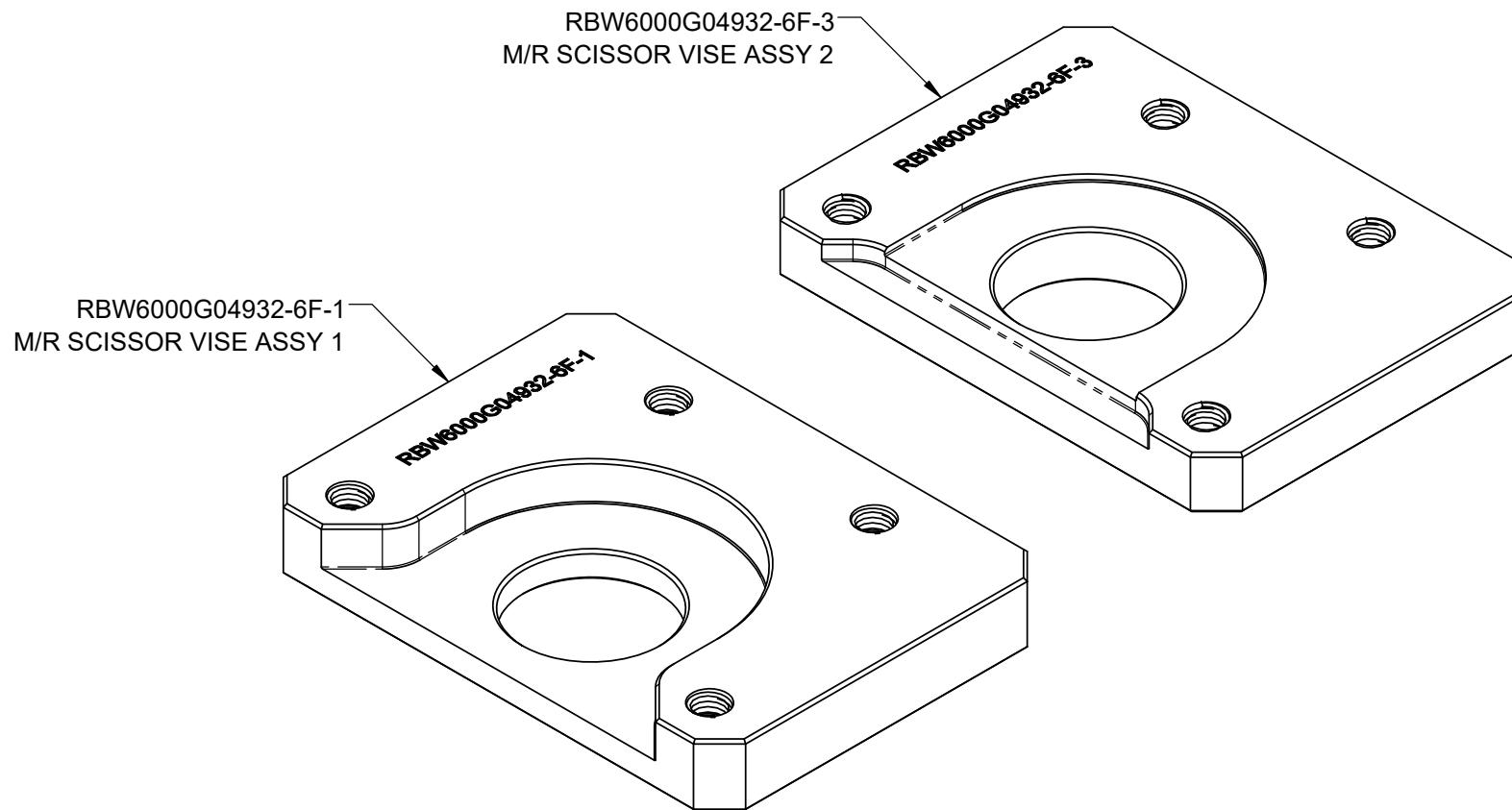
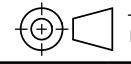


QTY	P/N	DESCRIPTION
X	RBW6000G04932-6F	M/R SCISSOR VISE ASSY
1	RBW6000G04932-6F-1	M/R SCISSOR VISE ASSY 1
1	RBW6000G04932-6F-3	M/R SCISSOR VISE ASSY 2



RBW6000G04932-6F M/R SCISSOR VISE ASSY

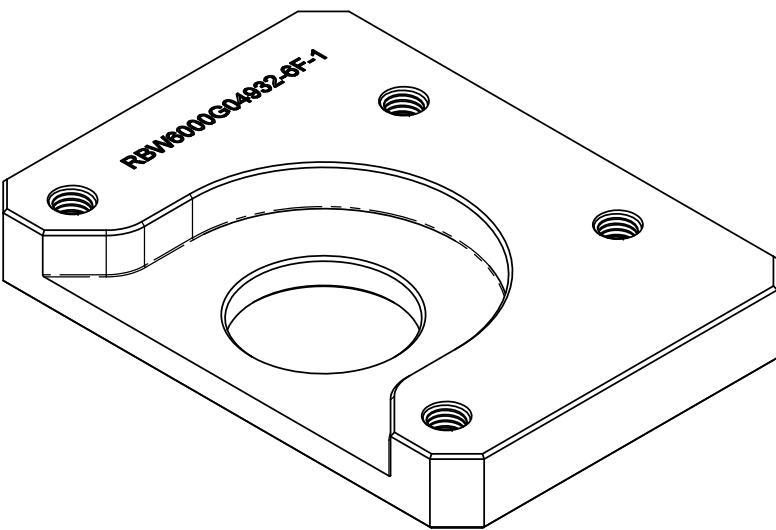
NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: NONE
 4) IDENTIFICATION: N/A

B	REVISED DRAWING TEMPLATE REORGANIZED/ADDED VIEWS FOR CLARITY -1, -3 MS124696 WAS MS21209F4-15. ADDED NOTE FOR LOCTITE 262 APPLICATION -2, -4 ADDED SYMMETRIC TOLERANCE FOR CENTER TO CENTER DIMENSIONS REASON: ECR 349			RF	22.01.13
A	NEW ISSUE			VM	19.08.13
REV.	DESCRIPTION			BY	DATE
	DESIGN	VM	UNLESS OTHERWISE NOTED	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF	DIMENSIONS IN INCHES	DRAWING NO. RBW6000G04932-6F	
	CHECKED	KPT	TOLERANCES: XX = ±0.1 / ±1.0° XXX = ±0.01 / ±0.5° XXXX = ±0.005 / ±0.1° XXXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010	REV. B SHEET 1 OF 5	
	MFG. APPR.	FK		TITLE M/R SCISSOR VISE ASSY	
	APPROVED	SAD		SCALE NTS	
	DE APPR.	N/A		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
	DATE	22.01.13	 THIRD ANGLE PROJECTION		

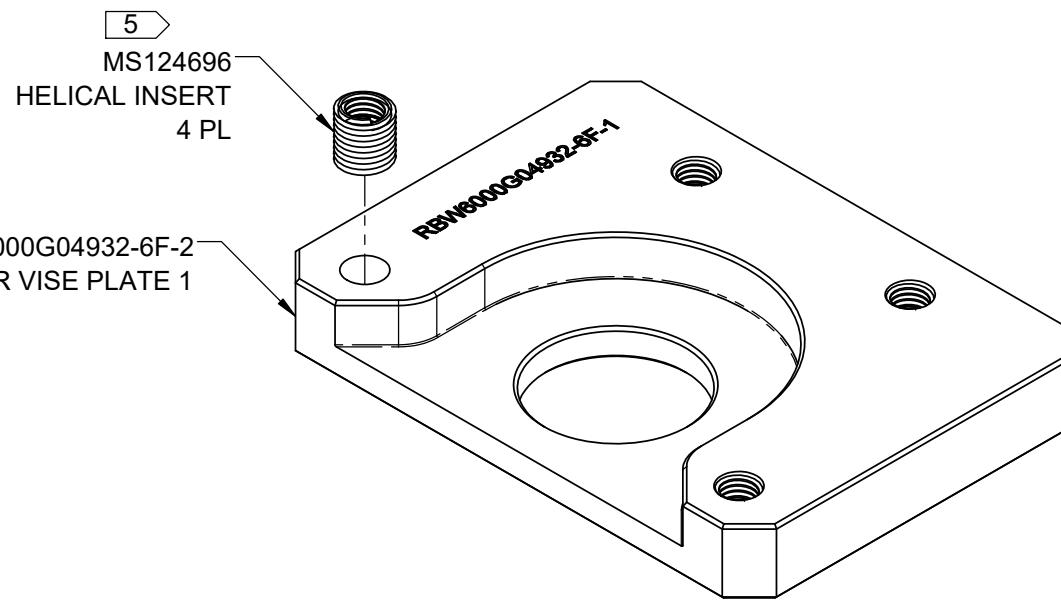
8 7 6 5 4 3 2 1

QTY -1	P/N	DESCRIPTION
X	RBW6000G04932-6F-1	M/R SCISSOR VISE ASSY 1
1	RBW6000G04932-6F-2	M/R SCISSOR VISE PLATE 1
4	MS124696	HELICAL INSERT

B



RBW6000G04932-6F-1 M/R SCISSOR VISE ASSY 1



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: NONE
- 4) IDENTIFICATION: N/A
- 5) APPLY LOCTITE 262 TO THREADS OF MS124696 HELICAL INSERT PRIOR TO INSTALLATION



DESIGN	VM	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: XX = ±0.1 / ±1.0° XXX = ±0.01 / ±0.5° XXXX = ±0.005 / ±0.1° XXXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF		
CHECKED	KPT		
MFG. APPR.	FK		
APPROVED	SAD		
DE APPR.	N/A		
DATE	22.01.13		
			THIRD ANGLE PROJECTION
DRAWING NO. RBW6000G04932-6F		REV. B	SHEET 2 OF 5
TITLE M/R SCISSOR VISE ASSY		SCALE NTS	
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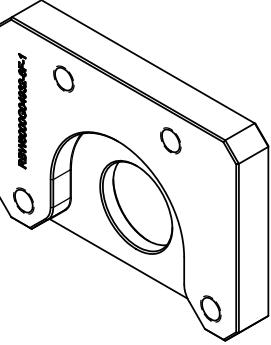
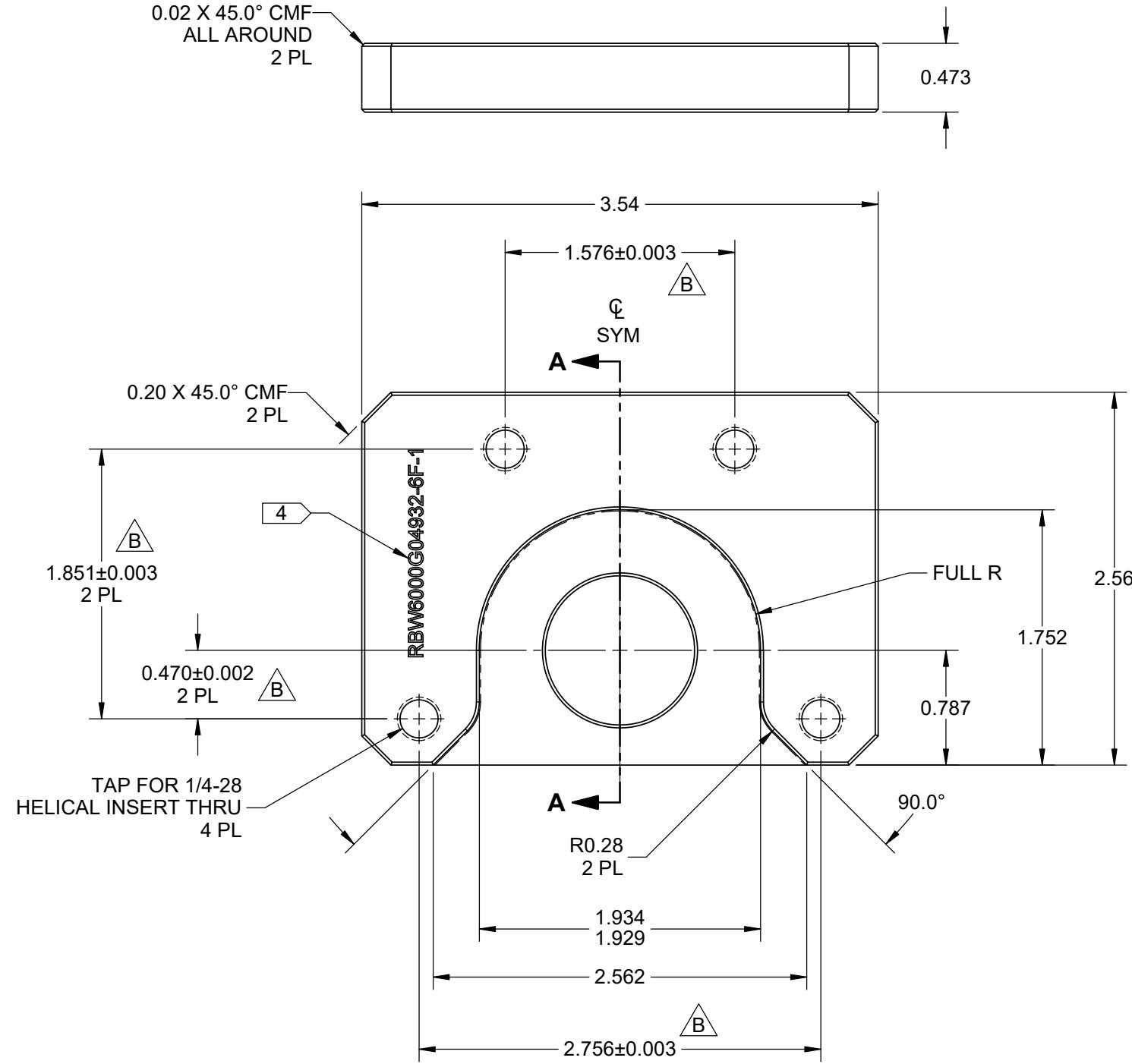
A

D

C

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A



SECTION A-A

RBW6000G04932-6F-2 M/R SCISSOR VISE PLATE 1

NOTES:

NOTES:

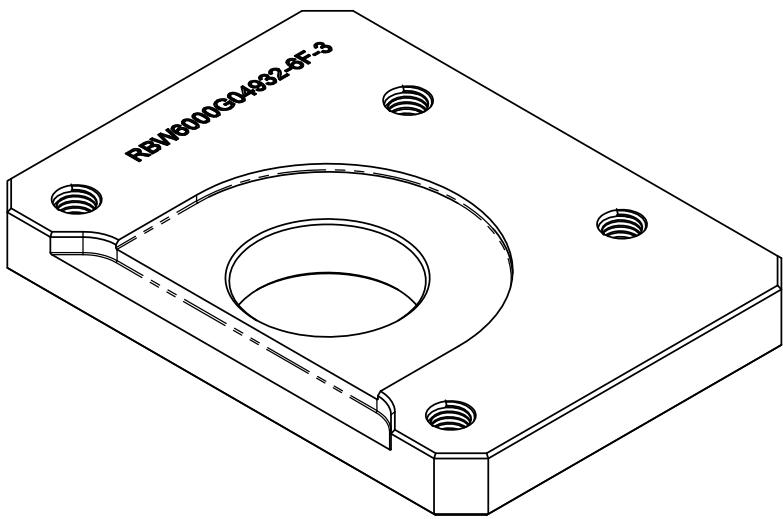
- 1) MATERIAL: 6061-T6 OR 7075-T6 ALUMINUM BAR
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE II, CLASS 2
- 4) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N, "RBW6000G04932-6F-1", AS SHOWN

DESIGN	VM	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: XX = ± 0.1 / $\pm 1.0^\circ$ XXX = ± 0.01 / $\pm 0.5^\circ$ XXXX = ± 0.005 / $\pm 0.1^\circ$ XXXXX = ± 0.0005 / $\pm 0.05^\circ$ PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD	
DRAWN	RF		HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT		DRAWING NO.	
MFG. APPR.	FK		RBW6000G04932-6F	
APPROVED	SAD		REV. B	
DE APPR.	N/A		SHEET 3 OF 5	
DATE	22.01.13		TITLE	
		M/R SCISSOR VISE ASSY		SCALE NTS
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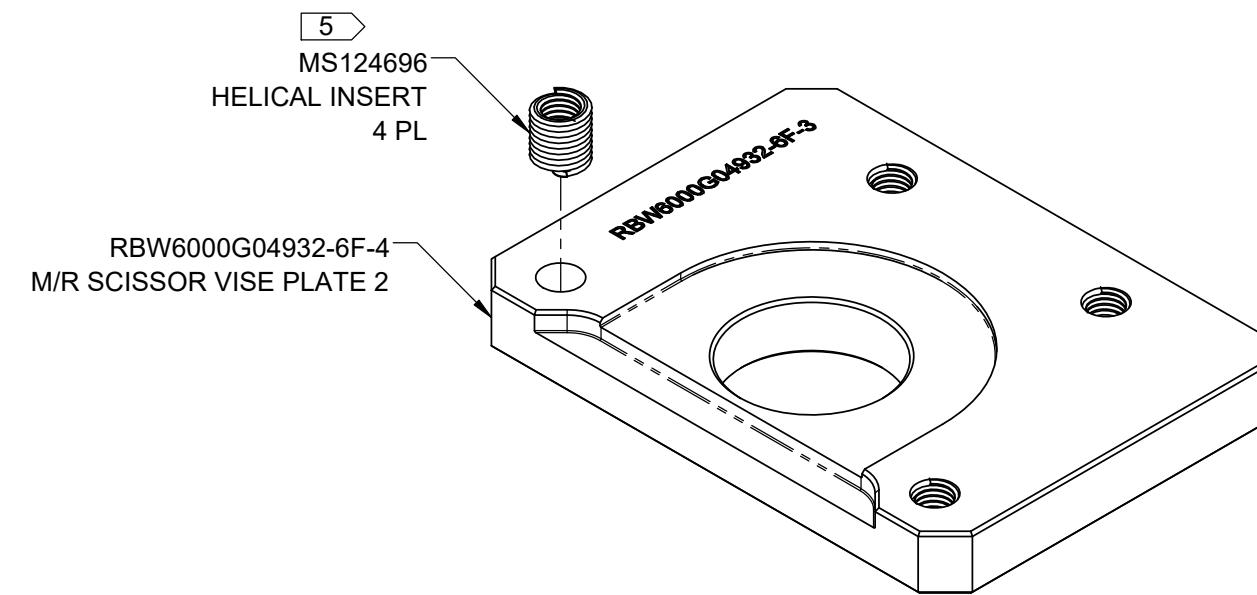
8 7 6 5 4 3 2 1

QTY -3	P/N	DESCRIPTION
X	RBW6000G04932-6F-3	M/R SCISSOR VISE ASSY
1	RBW6000G04932-6F-4	M/R SCISSOR VISE PLATE 2
4	MS124696	HELICAL INSERT

B



RBW6000G04932-6F-3 M/R SCISSOR VISE ASSY 2



NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: NONE
 4) IDENTIFICATION: N/A
 5) APPLY LOCTITE 262 TO THREADS OF MS124696 HELICAL INSERT PRIOR TO INSTALLATION

B

DESIGN	VM	UNLESS OTHERWISE NOTED	DART AEROSPACE LTD
DRAWN	RF	DIMENSIONS IN INCHES	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOLERANCES:	
MFG. APPR.	FK	XX = ±0.1 / ±1.0° XXX = ±0.01 / ±0.5° XXXX = ±0.005 / ±0.1° XXXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005	
APPROVED	SAD	BREAK SHARP EDGES: 0.005 - 0.010	
DE APPR.	N/A		
DATE	22.01.13	THIRD ANGLE PROJECTION	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

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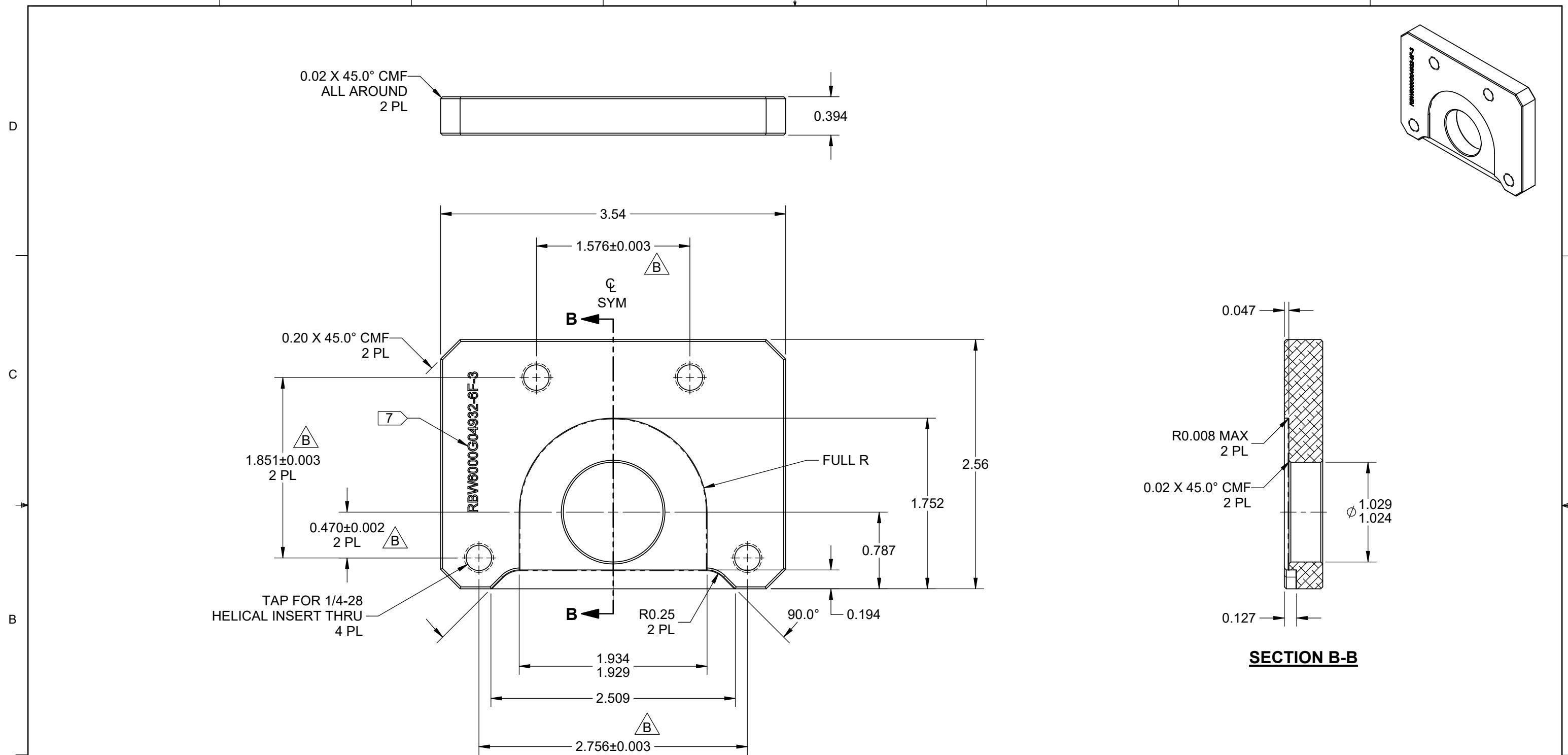
B

A

8 7 6 5 4 3 2 1

A

8 7 6 5 4 3 2 1



RBW6000G04932-6F-4 M/R SCISSOR VISE PLATE 2

NOTES:
1) MATERIAL: 6061-T6 OR 7075-T6 ALUMINUM BAR
2) HEAT TREAT: N/A

3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE II, CLASS 2
4) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N, "RBW6000G04932-6F-3", AS SHOWN

DESIGN	VM	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: XX = ±0.1 / ±1.0° XXX = ±0.01 / ±0.5° XXXX = ±0.005 / ±0.1° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. RBW6000G04932-6F REV. B SHEET 5 OF 5 TITLE M/R SCISSOR VISE ASSY SCALE NTS
DRAWN	RF		
CHECKED	KPT		
MFG. APPR.	FK		
APPROVED	SAD		
DE APPR.	N/A		
DATE	22.01.13		



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